

**Packaging and Truck Loading  
40' / 50' Joints**



**DIPS**

Pipe Size DIPS	OD	DR	Wt / Ft	Joints per Row	Feet per Bundle or Row		Wt per Bundle or Row		Full Bundles or Rows per Truck		Extra Joints per Truck		Total Joints per Truck		Total Feet per Truck		Wt per Truck Load			
					40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'
4" DIPS	4.80	6.3	4.217	29	1,160	1,450	4,892	6,115	9	7			261	203	10,440	10,150	44,029	42,806		
		6.7	4.010	29	1,160	1,450	4,652	5,815	10	8			290	232	11,600	11,600	46,518	46,518		
		7.4	3.699	29	1,160	1,450	4,291	5,363	11	8			319	232	12,760	11,600	47,198	42,908		
		7.7	3.577	29	1,160	1,450	4,149	5,187	11	9			319	261	12,760	13,050	45,644	46,681		
		9	3.129	38	1,520	1,900	4,755	5,944	10	8			380	304	15,200	15,200	47,553	47,553		
		11	2.625	38	1,520	1,900	3,991	4,988	10	9			380	342	15,200	17,100	39,907	44,895		
		11.7	2.483	38	1,520	1,900	3,774	4,717	10	9			380	342	15,200	17,100	37,736	42,453		
		14.3	2.069	38	1,520	1,900	3,144	3,930	10	10			380	380	15,200	19,000	31,441	39,302		
		17	1.760	38	1,520	1,900	2,675	3,343	10	10			380	380	15,200	19,000	26,746	33,433		
		21	1.442	38	1,520	1,900	2,192	2,740	10	10			380	380	15,200	19,000	21,921	27,402		
26	1.180	38	1,520	1,900	1,793	2,242	10	10			380	380	15,200	19,000	17,934	22,417				
6" DIPS	6.90	6.3	8.712	13	520	650	4,530	5,663	10	8			130	104	5,200	5,200	45,301	45,301		
		6.7	8.292	13	520	650	4,312	5,390	10	8			130	104	5,200	5,200	43,121	43,121		
		7.4	7.637	13	520	650	3,971	4,964	11	9			143	117	5,720	5,850	43,684	44,677		
		7.7	7.391	13	520	650	3,843	4,804	12	9			156	117	6,240	5,850	46,117	43,235		
		9	6.470	13	520	650	3,365	4,206	14	11			182	143	7,280	7,150	47,104	46,263		
		11	5.421	13		650		3,524		13				169		8,450		45,809		
		11	5.421	20	800		4,337		10					200		8,000		43,369		
		11.7	5.128	20	800	1,000	4,102	5,128	10	9				200	180	8,000	9,000	41,022	46,150	
		14.3	4.269	20	800	1,000	3,415	4,269	10	10				200	200	8,000	10,000	34,149	42,686	
		17	3.638	20	800	1,000	2,910	3,638	10	10				200	200	8,000	10,000	29,100	36,375	
21	2.981	20	800	1,000	2,385	2,981	10	10				200	200	8,000	10,000	23,849	29,812			
26	2.432	20	800	1,000	1,945	2,432	10	10				200	200	8,000	10,000	19,455	24,318			
8" DIPS	9.05	6.3	14.988	11	440	550	6,595	8,244	7	5		6	77	61	3,080	3,050	46,164	45,715		
		6.7	14.263	11	440	550	6,276	7,845	7	5	5	6	82	61	3,280	3,050	46,784	43,503		
		7.4	13.139	11	440	550	5,781	7,227	8	6		5	88	71	3,520	3,550	46,250	46,644		
		7.7	12.714	11	440	550	5,594	6,993	8	6		5	88	71	3,520	3,550	44,752	45,134		
		9	11.128	11	440	550	4,896	6,120	9	7		6	99	83	3,960	4,150	44,066	46,181		
		11	9.324	11	440	550	4,103	5,128	9	9			99	99	3,960	4,950	36,923	46,153		
		11.7	8.824	11	440	550	3,882	4,853	9	9			99	99	3,960	4,950	34,942	43,677		
		14.3	7.351	11	440	550	3,234	4,043	9	9			99	99	3,960	4,950	29,110	36,388		
		17	6.258	11	440	550	2,753	3,442	9	9			99	99	3,960	4,950	24,781	30,976		
		21	5.134	14	560	700	2,875	3,594	6	6			84	84	3,360	4,200	17,252	21,565		
26	4.188	14	560	700	2,345	2,932	6	6			84	84	3,360	4,200	14,072	17,591				
10" DIPS	11.10	6.3	22.548	9	360	450	8,117	10,147	5	4	5	5	50	41	2,000	2,050	45,096	46,223		
		6.7	21.453	9	360	450	7,723	9,654	6	4		5	54	41	2,160	2,050	46,339	43,979		
		7.4	19.770	9	360	450	7,117	8,897	6	5	5		59	45	2,360	2,250	46,658	44,483		
		7.7	19.123	9	360	450	6,884	8,605	6	5	5	4	59	49	2,360	2,450	45,131	46,852		
		9	16.735	9	360	450	6,025	7,531	7	6	5		68	54	2,720	2,700	45,519	45,185		
		11	14.032	9	360	450	5,052	6,314	8	7		4	72	67	2,880	3,350	40,412	47,007		
		11.7	13.277	9	360	450	4,780	5,975	8	7		5	72	68	2,880	3,400	38,237	45,141		
		14.3	11.059	9	360	450	3,981	4,976	8	8			72	72	2,880	3,600	31,849	39,811		
		17	9.417	9	360	450	3,390	4,238	8	8			72	72	2,880	3,600	27,121	33,901		
		21	7.717	9	360	450	2,778	3,473	8	8			72	72	2,880	3,600	22,226	27,782		
26	6.306	9	360	450	2,270	2,838	8	8			72	72	2,880	3,600	18,162	22,702				

**Packaging and Truck Loading**  
**40' / 50' Joints**



**DIPS**

Pipe Size <b>DIPS</b>	OD	DR	Wt / Ft	Joints per Row	Feet per Bundle or Row		Wt per Bundle or Row		Full Bundles or Rows per Truck		Extra Joints per Truck		Total Joints per Truck		Total Feet per Truck		Wt per Truck Load			
					40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'
12" DIPS	13.20	6.3	31.882	7	280	350	8,927	11,159	5	4			35	28	1,400	1,400	44,635	44,635		
		6.7	30.336	7	280	350	8,494	10,618	5	4	3	3	38	31	1,520	1,550	46,111	47,021		
		7.4	27.961	7	280	350	7,829	9,786	6	4		4	42	32	1,680	1,600	46,974	44,737		
		7.7	27.043	7	280	350	7,572	9,465	6	5			42	35	1,680	1,750	45,431	47,324		
		9	23.676	7	280	350	6,629	8,287	6	5		4	42	39	1,680	1,950	39,775	46,168		
		11	19.838	7	280	350	5,555	6,943	6	6			42	42	1,680	2,100	33,327	41,659		
		11.7	18.771	7	280	350	5,256	6,570	6	6			42	42	1,680	2,100	31,536	39,420		
		14.3	15.628	7	280	350	4,376	5,470	6	6			42	42	1,680	2,100	26,256	32,820		
		17	13.318	7	280	350	3,729	4,661	6	6			42	42	1,680	2,100	22,375	27,969		
		21	10.914	7	280	350	3,056	3,820	6	6			42	42	1,680	2,100	18,336	22,920		
26	8.907	7	280	350	2,494	3,117	6	6			42	42	1,680	2,100	14,963	18,704				
14" DIPS	15.30	6.3	42.829	6	240	300	10,279	12,849	4	3	3	3	27	21	1,080	1,050	46,255	44,970		
		6.7	40.767	6	240	300	9,784	12,230	4	3	3	3	27	21	1,080	1,050	44,029	42,806		
		7.4	37.568	6	240	300	9,016	11,270	5	4			30	24	1,200	1,200	45,081	45,081		
		7.7	36.330	6	240	300	8,719	10,899	5	4			30	24	1,200	1,200	43,597	43,597		
		9	31.802	6	240	300	7,633	9,541	6	4		3	36	27	1,440	1,350	45,795	42,933		
		11	26.646	6	240	300	6,395	7,994	6	5		3	36	33	1,440	1,650	38,370	43,966		
		11.7	25.215	6	240	300	6,051	7,564	6	6			36	36	1,440	1,800	36,309	45,386		
		14.3	21.004	6	240	300	5,041	6,301	6	6			36	36	1,440	1,800	30,245	37,807		
		17	17.894	6	240	300	4,295	5,368	6	6			36	36	1,440	1,800	25,768	32,210		
		21	14.664	6	240	300	3,519	4,399	6	6			36	36	1,440	1,800	21,116	26,396		
26	11.974	6	240	300	2,874	3,592	6	6			36	36	1,440	1,800	17,242	21,553				
16" DIPS	17.40	6.3	55.403	5	200	250	11,081	13,851	4	3		2	20	17	800	850	44,323	47,093		
		6.7	52.722	5	200	250	10,544	13,180	4	3	2	2	22	17	880	850	46,395	44,814		
		7.4	48.574	5	200	250	9,715	12,143	4	3	3	3	23	18	920	900	44,688	43,717		
		7.7	46.987	5	200	250	9,397	11,747	5	4			25	20	1,000	1,000	46,987	46,987		
		9	41.126	5	200	250	8,225	10,281	5	4		2	25	22	1,000	1,100	41,126	45,238		
		11	34.475	5	200	250	6,895	8,619	5	5			25	25	1,000	1,250	34,475	43,094		
		11.7	32.607	5	200	250	6,521	8,152	5	5			25	25	1,000	1,250	32,607	40,758		
		14.3	27.172	5	200	250	5,434	6,793	5	5			25	25	1,000	1,250	27,172	33,965		
		17	23.145	5	200	250	4,629	5,786	5	5			25	25	1,000	1,250	23,145	28,931		
		21	18.967	5	200	250	3,793	4,742	5	5			25	25	1,000	1,250	18,967	23,708		
26	15.473	5	200	250	3,095	3,868	5	5			25	25	1,000	1,250	15,473	19,341				
18" DIPS	19.50	6.3	69.577	5	200	250	13,915	17,394	3	2	2	3	17	13	680	650	47,312	45,225		
		6.7	66.211	5	200	250	13,242	16,553	3	2	2	3	17	13	680	650	45,024	43,037		
		7.4	61.011	5	200	250	12,202	15,253	3	3	3		18	15	720	750	43,928	45,758		
		7.7	59.012	5	200	250	11,802	14,753	4	3			20	15	800	750	47,210	44,259		
		9	51.666	5	200	250	10,333	12,916	4	3		3	20	18	800	900	41,332	46,499		
		11	43.291	5	200	250	8,658	10,823	4	4			20	20	800	1,000	34,632	43,291		
		11.7	40.969	5	200	250	8,194	10,242	4	4			20	20	800	1,000	32,775	40,969		
		14.3	34.112	5	200	250	6,822	8,528	4	4			20	20	800	1,000	27,289	34,112		
		17	29.070	5	200	250	5,814	7,267	4	4			20	20	800	1,000	23,256	29,070		
		21	23.822	5	200	250	4,764	5,955	4	4			20	20	800	1,000	19,058	23,822		
26	19.443	5	200	250	3,889	4,861	4	4			20	20	800	1,000	15,554	19,443				

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40' / 50' Joints**



**DIPS**

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					40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'	40'	50'
20" DIPS	21.60	7.7	72.426	4	160	200	11,588	14,485	4	3			16	12	640	600	46,353	43,456		
		9	63.385	4	160	200	10,142	12,677	4	3		2	16	14	640	700	40,566	44,369		
		11	53.109	4	160	200	8,497	10,622	4	4			16	16	640	800	33,990	42,487		
		13.5	44.137	4	160	200	7,062	8,827	4	4			16	16	640	800	28,248	35,310		
		14.5	41.334	4	160	200	6,613	8,267	4	4			16	16	640	800	26,454	33,067		
		17	35.669	4	160	200	5,707	7,134	4	4			16	16	640	800	22,828	28,535		
		21	29.230	4	160	200	4,677	5,846	4	4			16	16	640	800	18,707	23,384		
		26	23.866	4	160	200	3,819	4,773	4	4			16	16	640	800	15,274	19,093		
		32.5	19.234	4	160	200	3,077	3,847	4	4			16	16	640	800	12,310	15,387		
24" DIPS	25.80	7.7	103.324	3	120	150	12,399	15,499	3	3			9	9	360	450	37,196	46,496		
		9	90.439	3	120	150	10,853	13,566	3	3			9	9	360	450	32,558	40,698		
		11	75.780	3	120	150	9,094	11,367	3	3			9	9	360	450	27,281	34,101		
		13.5	62.976	3	120	150	7,557	9,446	3	3			9	9	360	450	22,671	28,339		
		14.5	58.970	3	120	150	7,076	8,845	3	3			9	9	360	450	21,229	26,536		
		17	50.892	3	120	150	6,107	7,634	3	3			9	9	360	450	18,321	22,901		
		21	41.704	3	120	150	5,004	6,256	3	3			9	9	360	450	15,013	18,767		
		26	34.040	3	120	150	4,085	5,106	3	3			9	9	360	450	12,254	15,318		
		32.5	27.445	3	120	150	3,293	4,117	3	3			9	9	360	450	9,880	12,350		
30" DIPS	32.00	7.7	158.932	3	120	150	19,072	23,840	2	2	1		7	6	280	300	44,501	47,680		
		9	139.119	3	120	150	16,694	20,868	2	2	2		8	6	320	300	44,518	41,736		
		11	116.597	3	120	150	13,992	17,490	3	2		2	9	8	360	400	41,975	46,639		
		13.5	96.885	3	120	150	11,626	14,533	3	3			9	9	360	450	34,879	43,598		
		14.5	90.709	3	120	150	10,885	13,606	3	3			9	9	360	450	32,655	40,819		
		17	78.266	3	120	150	9,392	11,740	3	3			9	9	360	450	28,176	35,220		
		21	64.160	3	120	150	7,699	9,624	3	3			9	9	360	450	23,098	28,872		
		26	52.374	3	120	150	6,285	7,856	3	3			9	9	360	450	18,855	23,568		
		32.5	42.255	3	120	150	5,071	6,338	3	3			9	9	360	450	15,212	19,015		
36" DIPS	38.30	7.7	158.932	2	80	100	12,715	15,893	2	2			4	4	160	200	25,429	31,786		
		9	139.119	2	80	100	11,130	13,912	2	2			4	4	160	200	22,259	27,824		
		11	116.597	2	80	100	9,328	11,660	2	2			4	4	160	200	18,656	23,319		
		13.5	96.885	2	80	100	7,751	9,689	2	2			4	4	160	200	15,502	19,377		
		14.5	90.709	2	80	100	7,257	9,071	2	2			4	4	160	200	14,513	18,142		
		17	78.266	2	80	100	6,261	7,827	2	2			4	4	160	200	12,523	15,653		
		21	64.160	2	80	100	5,133	6,416	2	2			4	4	160	200	10,266	12,832		
		26	52.374	2	80	100	4,190	5,237	2	2			4	4	160	200	8,380	10,475		
		32.5	42.255	2	80	100	3,380	4,226	2	2			4	4	160	200	6,761	8,451		